

INSTALLATION METHOD

Art. 304A - 305A - 307A - 310A - 311A - 312A

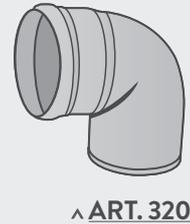
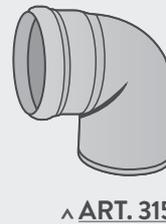
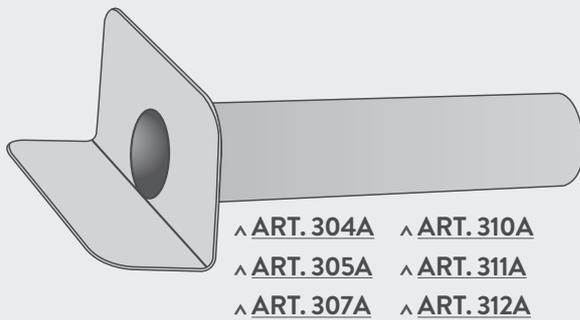
02.3 ANGLED ROOF DRAIN IN PVC-P

- 1 - Install the PVC-P membrane to the substrate, cutting out a hole in correspondence to the downspout.
- 2 - Make sure that there is at least a 3° slope. Insert the drain into the hole and mark the length for cutting. If the drain should be used together with a curved pipe fitting, Art.315 - 320, the drain should be cut making sure that the lower part is 5 mm longer than the top. If the drain is used with Art. 118, the pipe must be cut at a 45° angle (see Fig. B).
- 3 - Position the roof drain in place and mechanically fix to the substrate (using appropriate fixings), 2 on the vertical surface and 2 on the horizontal surface.
- 4 - Cut a piece of membrane, at least 100 mm bigger in every direction than the flange.
- 5 - Make sure that the welding surfaces are clean and free from any contaminants.
- 6 - Hot air weld the piece of membrane to the roof drain flange and to the vertical and horizontal membrane.
- 7 - Check the executed weld with a probing tool, this operation must be carried out only after the weld has cooled completely.
- 8 - Insert the leaf or gravel grate Art. 26.

DESCRIPTION FOR SPECIFICATIONS

Supply and installation of ITALPROFILI® 90° angled drain unit or similar, made of UV stabilized PVC-P.

Dimensions: 500 mm long stemin Ø with a flexible flange, complete with a curve fitting of in Ø or hopper and leaf or gravel grate.



DRAWING "A"
Roof drain
with curve
and pipe with
gasket

